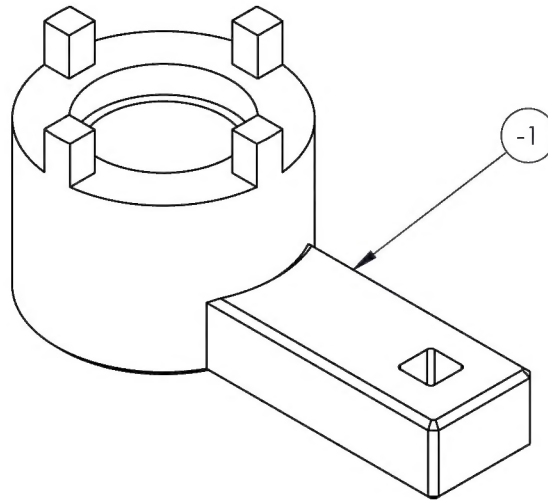


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REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	1/18/2016	SM	JAG



**NOTE:**

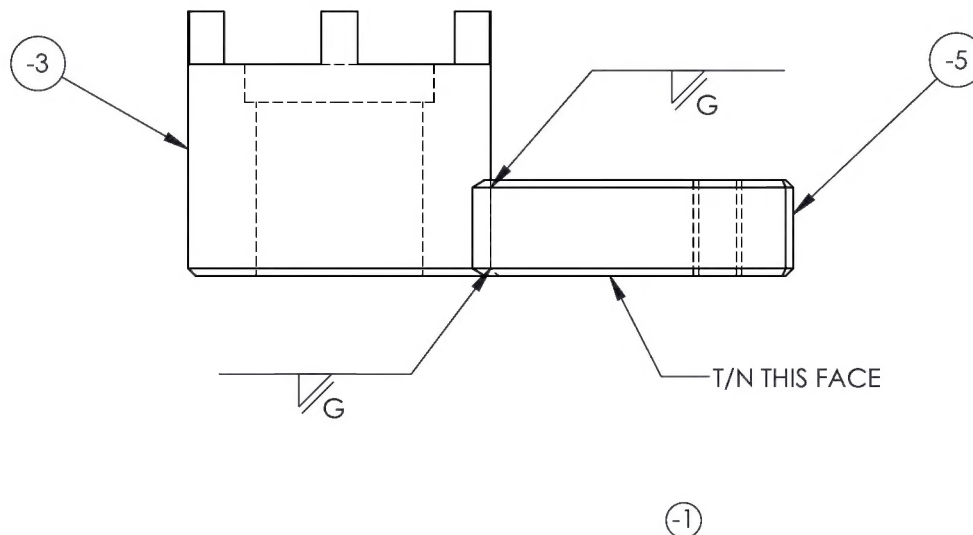
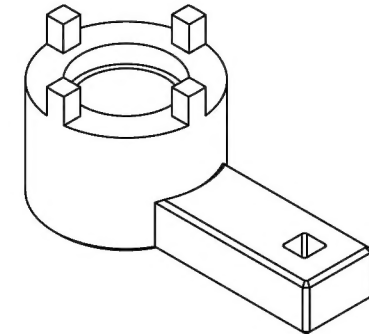
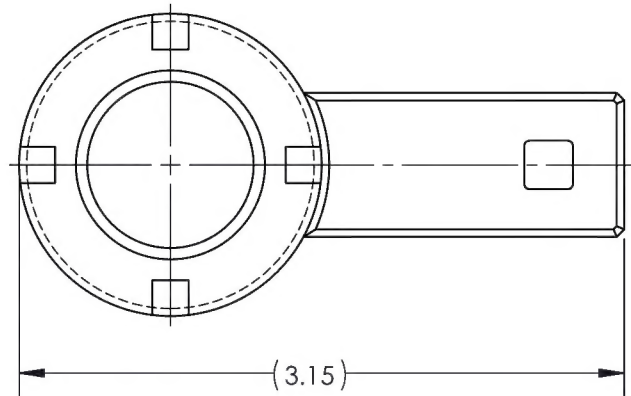
1. REF AGUSTA T/N: 3G6305G31451
2. PART OF KIT RBW6305G31231-3G

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	X		-1	1	WRENCH WELDMENT			2
	1		-3		WRENCH SOCKET	1018/1020 CR		3
	1		-5		WRENCH HANDLE	1018/1020 CR		4
	ASSY - 1							

<b>DART AEROSPACE</b>																									
TITLE <b>WRENCH</b>																									
DWG NO. <b>RBW6305G31451-3G</b>	REV <b>1</b>																								
<table border="1"> <tr> <td>MAT'L</td> <td>UNLESS OTHERWISE SPECIFIED</td> </tr> <tr> <td>HEAT TREAT</td> <td>DIMENSIONS ARE IN INCHES</td> </tr> <tr> <td>FINISH</td> <td>.XXX ± .005 FRACTIONS ± 1/8</td> </tr> <tr> <td></td> <td>.XX ± .01 ANGLES ± .5°</td> </tr> <tr> <td></td> <td>.X ± .1 SURFACES = 125°</td> </tr> <tr> <td>SPEC</td> <td>1. BREAK ALL SHARP EDGES .015 x 45° OR .015R</td> </tr> <tr> <td>DRAWN BY: <b>MACKOVJAK</b></td> <td>2. DIMENSIONAL LIMITS APPLY</td> </tr> <tr> <td>CHECKED: <b>CLOUGH</b></td> <td>AFTER PLATING</td> </tr> <tr> <td>OPPS APPR: <b>ANDERSON</b></td> <td>3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009</td> </tr> <tr> <td>QA APPR: <b>LINDSAY</b></td> <td>USED ON MODEL</td> </tr> <tr> <td>APPROVED: <b>GILBERT</b></td> <td><b>AW 139</b></td> </tr> <tr> <td>SCALE <b>1:1</b></td> <td>DATE <b>1/18/2016</b></td> </tr> </table>		MAT'L	UNLESS OTHERWISE SPECIFIED	HEAT TREAT	DIMENSIONS ARE IN INCHES	FINISH	.XXX ± .005 FRACTIONS ± 1/8		.XX ± .01 ANGLES ± .5°		.X ± .1 SURFACES = 125°	SPEC	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	DRAWN BY: <b>MACKOVJAK</b>	2. DIMENSIONAL LIMITS APPLY	CHECKED: <b>CLOUGH</b>	AFTER PLATING	OPPS APPR: <b>ANDERSON</b>	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	QA APPR: <b>LINDSAY</b>	USED ON MODEL	APPROVED: <b>GILBERT</b>	<b>AW 139</b>	SCALE <b>1:1</b>	DATE <b>1/18/2016</b>
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CHECKED: <b>CLOUGH</b>	AFTER PLATING																								
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QA APPR: <b>LINDSAY</b>	USED ON MODEL																								
APPROVED: <b>GILBERT</b>	<b>AW 139</b>																								
SCALE <b>1:1</b>	DATE <b>1/18/2016</b>																								
SHEET 1 OF 4																									

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				APPROVED

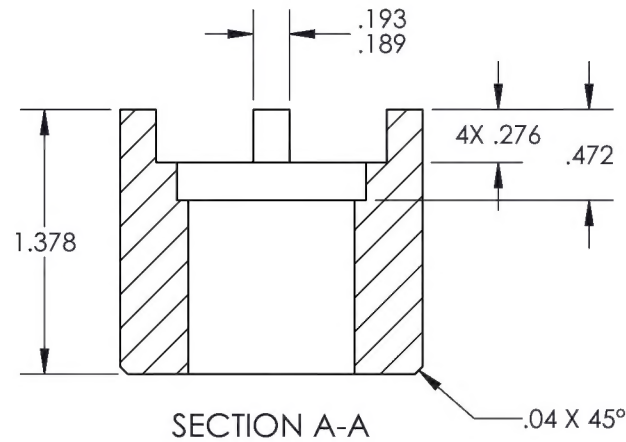
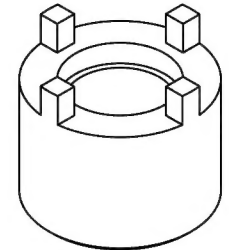
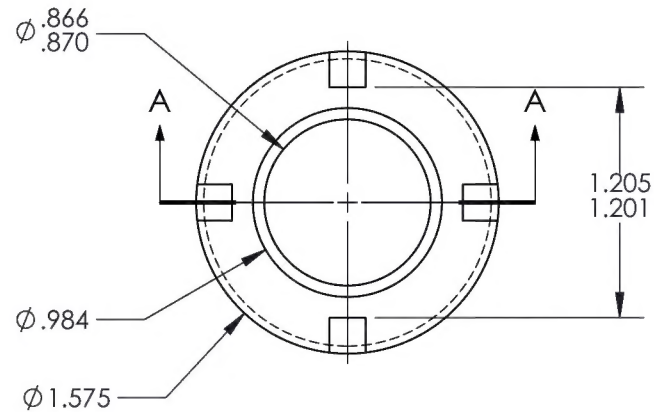


WRENCH WELDMENT

<b>DART AEROSPACE</b>	
TITLE <b>WRENCH</b>	
DWG NO. <b>RBW6305G31451-3G-1</b>	REV <b>1</b>
MAT'L <b>ASTM B633 TYPE I SC 2</b>	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT <b>ZINC PLATE</b>	.XXX ± .010 FRACTIONS ± 1/8
FINISH <b>ZINC PLATE</b>	.XX ± .03 ANGLES ± 1°
	.X ± .1 SURFACES = 125✓
SPEC <b>ASTM B633 TYPE I SC 2</b>	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
DRAWN BY: <b>MACKOVJAK</b>	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
CHECKED:	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
OPPS APPR:	USED ON MODEL
QA APPR:	AW 139
APPROVED: <b>GILBERT</b>	
SCALE <b>1:1</b>	DATE <b>1/18/2016</b>
	SHEET 2 OF 4

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				APPROVED



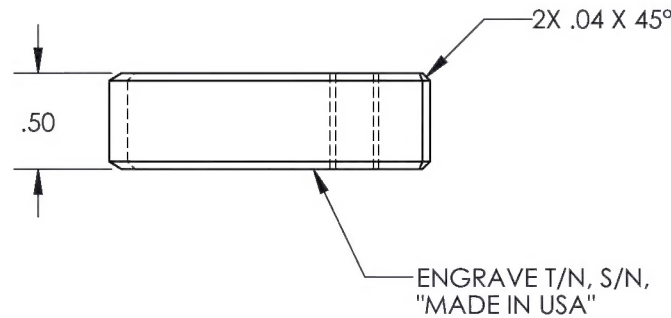
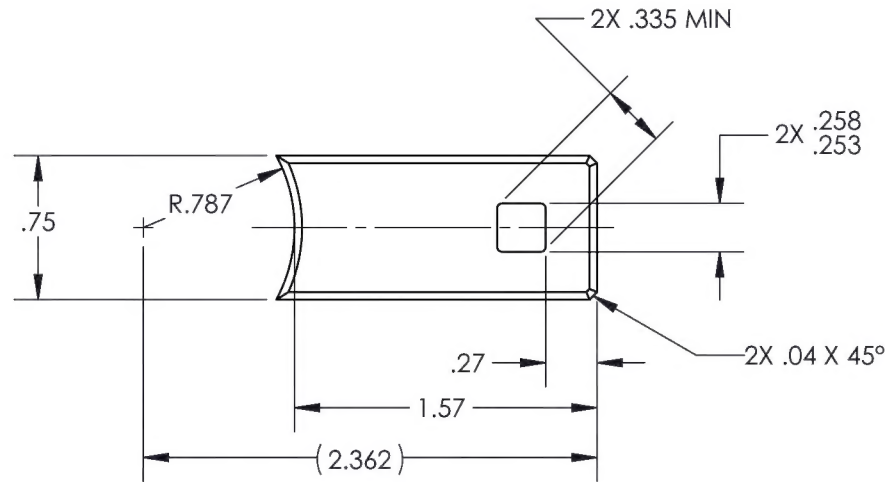
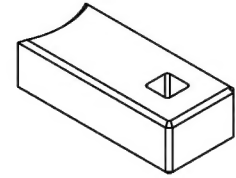
(-3)

WRENCH SOCKET

<b>DART</b> AEROSPACE	
TITLE <b>WRENCH</b>	
DWG NO. <b>RBW6305G31451-3G-3</b>	REV <b>1</b>
MAT'L 1018/1020 CR	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH SEE -1	.XXX $\pm$ .005 FRACTIONS $\pm$ 1/8
SPEC	.XX $\pm$ .01 ANGLES $\pm$ .5°
DRAWN BY: MACKOVJAK	.X $\pm$ .1 SURFACES = 125° ✓
CHECKED:	1. BREAK ALL SHARP EDGES
OPPS APPR:	.015 x 45° OR .015R
QA APPR:	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
SCALE 1:1	USED ON MODEL
DATE 1/18/2016	AW 139
SHEET 3 OF 4	

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(-5)

WRENCH HANDLE

<b>DART AEROSPACE</b>	
TITLE <b>WRENCH</b>	
DWG NO. <b>RBW6305G31451-3G-5</b>	REV <b>1</b>
MAT'L 1018/1020 CR HEAT TREAT FINISH SEE -1 SPEC	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1 SURFACES = 125° ✓	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: <b>MACKOVJAK</b>	USED ON MODEL <b>AW 139</b>
CHECKED:	APPROVED: <b>GILBERT</b>
OPPS APPR:	DATE <b>1/18/2016</b>
QA APPR:	SHEET 4 OF 4
SCALE <b>1:1</b>	